

Date: Thursday, 3/2/2006 3:05:44 PM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	WEB ASSEMBLY
Job Number :	26017		
Estimate Number :	10194		
P.O. Number :	N/A	Part Number :	D2174041
This Issue :	3/2/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D2174-041 REV. D
First Issue :	N/A	Project Number :	N/A
Previous Run :	N/A	Drawing Revision :	D
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	3/30/2006
Written By :	<i>See Comment Below</i>		Qty: <i>25</i> 40 Um: Each
Checked & Approved By :	<i>06.03.02</i>		
Comment :	Est: D 04.06.10 Reformat; Changed Step 2 KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D21741	Web
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Web

Qty	Part Number	Description	Batch
1	D2174-1	Web	<i>B22192 (5) B21030A (1)</i>

2.0	D21751	Angle LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Angle LH

Qty	Part Number	Description	Batch
1	D2175-1	Angle	<i>B26028 (19) B21030A (1)</i>

3.0	D21752	Angle RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Angle RH

Qty	Part Number	Description	Batch
1	D2175-2	Angle	<i>B26028 (19) B21030A (1)</i>

4.0	MS20470AD46	Rivet, Universal Head
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Comment: Qty.: 23.0000 Each(s)/Unit Total : 920.0000 Each(s)
 Rivet, Universal Head

Qty	Part Number	Description	Batch
23	MS20470AD4-6	Rivet	<i>M17 566</i>

5AD 06:04:01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DB Date: 06/04/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: WEB ASSEMBLY

Job Number: 26017

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per Dwg D2174-041

2- Identify as D2174-041

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST220

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



U D604.11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

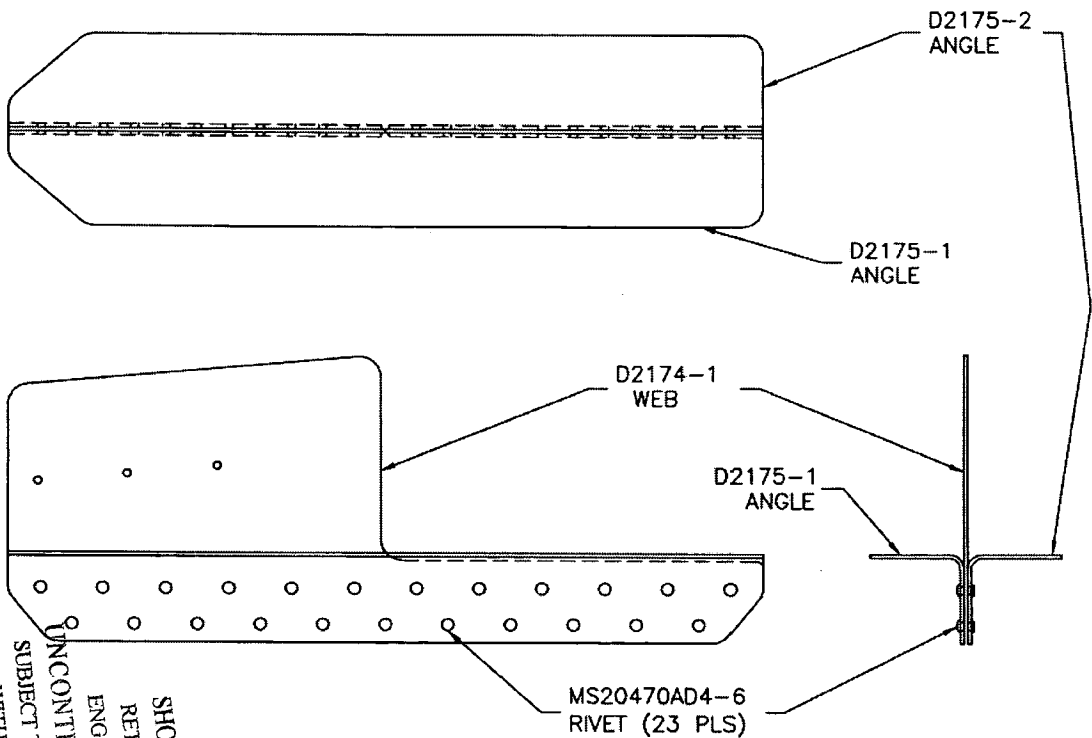
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. D	
		D2174-041	SHEET 1 OF 1	
DATE		TITLE	SCALE	
04.06.03		WEB ASSEMBLY	1:3	
A	95.10.25	NEW ISSUE		
B	96.01.18	RE-DRAWN		
C	00.09.11	UPDATE FINISH SPEC.		
D	04.06.03	RE-DESIGN		

RELEASED
04.06.03



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26017

NOTES:

- 1) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

